

QARC

Dart Aerospace Ltd.

Date: Tuesday, 13/01/2009 4:01:22 PM
User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 44730
Estimate Number : 13355
P.O. Number :
This Issue : 13/01/2009 S.O. No. :
Prsht Rev. : NC
First Issue : 11 Type : LARGE FAB ASSY
Previous Run : 05016
Part Number : D3589047
Drawing Number : D3589 REV B PRELIM
Project Number : N/A
Drawing Revision : B PRELIM
Material :
Due Date : 20/01/2009 Qty: 1 Um: Each
Written By :
Checked & Approved By : MF 09-1-13
Comment : Est Rev:A 08-05-30 new issue DD verified by:ec

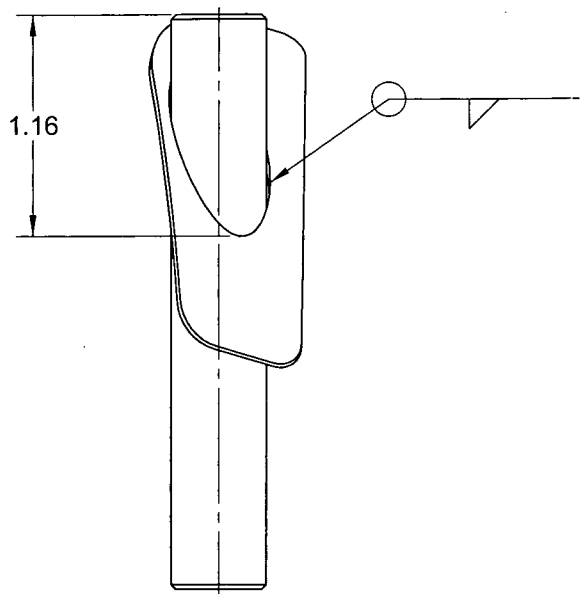
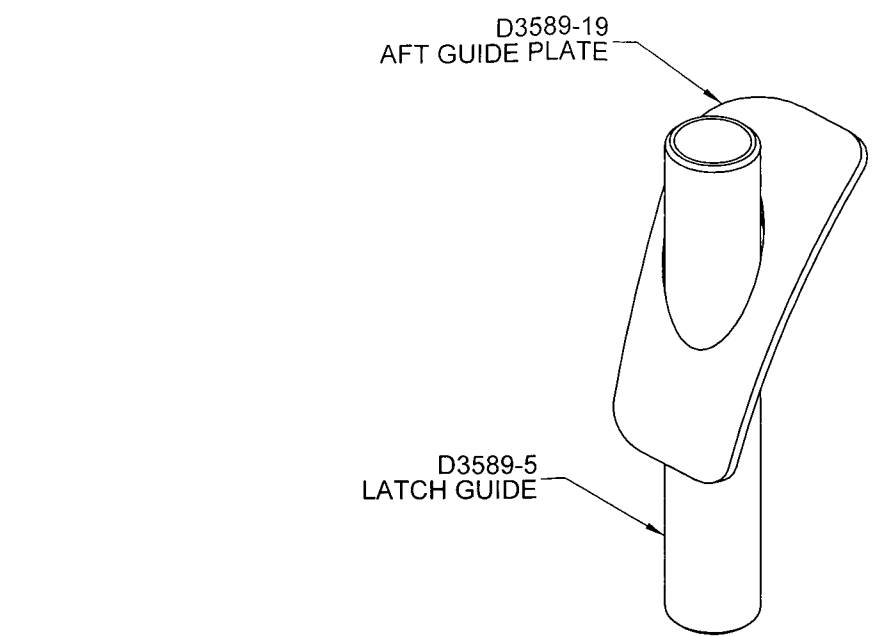
Additional Product

PRELIMINARY ISSUE

Job Number: 09.01.13 PER ECN# 09.502P

Seq. #:	Machine Or Operation:	Description :
1.0	D35895	LATCH GUIDE
<div>Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) LINK batch: B44732 09/01/15 ①</div>		
2.0	D358917	FWD GUIDE PLATE
<div>Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) FWD LATCH GUIDE TUBE batch: B44739 09/01/15 ①</div>		
3.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
<div>Comment: LARGE FABRICATION RESOURCE 1 1- assemble and weld as per dwg D3589 QSI004 304 Stainless Steel rod batch: M107051 09/01/15 ①</div>		
4.0	QC9	VISUAL WELDING INSPECTION
<div>Comment: VISUAL WELDING INSPECTION 09.01.15 XI</div>		
5.0	QC5	INSPECT WORK TO CURRENT STEP
<div>Comment: INSPECT WORK TO CURRENT STEP ENGINEERING APPROVAL 09.01.16 ①</div>		

DESCRIPTION
FORWARD GUIDE
AFT GUIDE
LATCH GUIDE
FORWARD GUIDE PLATE
AFT GUIDE PLATE

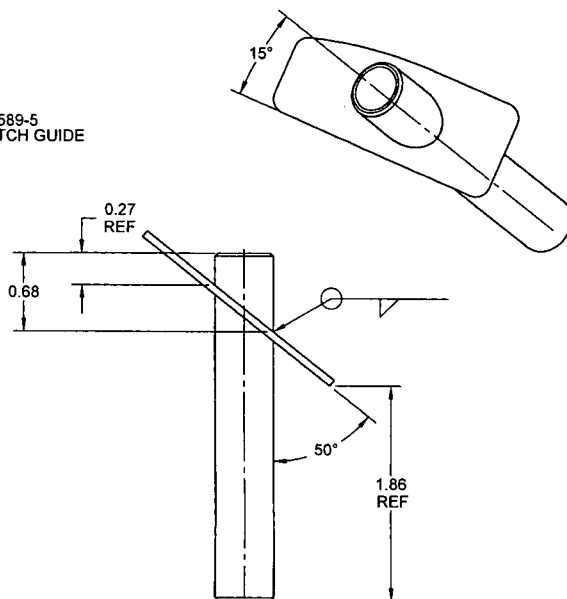
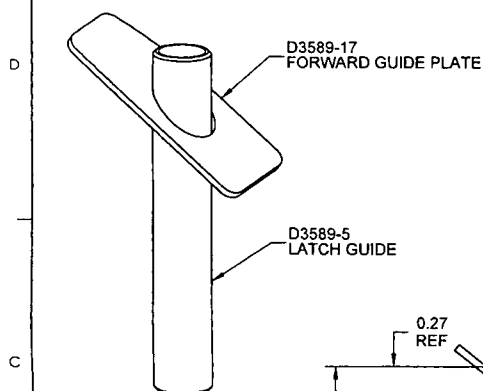


D3589-049 AFT GUIDE

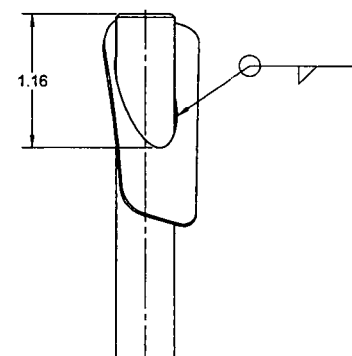
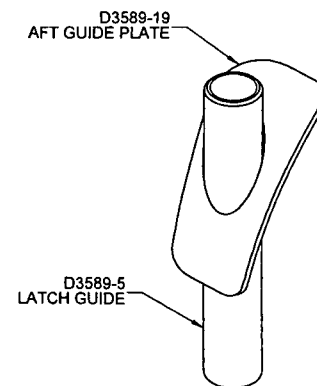
PRELIMINARY ISSUE
09.01.13 PER ECN# 09.502P

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3589	SHEET 3 OF 8
APPROVED		TITLE	SCALE
DE APPR.		LATCH ASSEMBLY	NTS
DATE	08.06.25	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

QTY -047	QTY -049	P/N	DESCRIPTION
X		D3589-047	FORWARD GUIDE
	X	D3589-049	AFT GUIDE
1	1	D3589-5	LATCH GUIDE
1		D3589-17	FORWARD GUIDE PLATE
	1	D3589-19	AFT GUIDE PLATE



D3589-047 FORWARD GUIDE



D3589-049 AFT GUIDE

D3589-047/-049 NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3589-0XX" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.07 lbs EACH
- 8) WELDING: PER DART QSI 004

44730

RELEASED
08/06/25

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